



Note: Maneggiare con cura;
 il pezzo finito non deve avere incisioni o ammaccature
 sulle superfici.
 Handle with care;
 the finished piece mustn't have incisions or dents on
 the surfaces.

Togliere bave e spigoli vivi / Remove burrs and sharp edges
 Smussi non quotati / Unspecified Chamfers: 1x45°
 Raggi non quotati / Unspecified radius: R1

ref.	pieces	Alu-Plan 5083 (H111)	Lamiera fresata/Milled sheet metal Sp./Th.100	286.56 kg	1:5
materials			raw materials	weight	scale
General machining tolerances UNI ISO 22768 FH				Dimensions	<100 >100-300 >300-1000
Dimensions	<6 >6-30 >30-120 >120-400 >400-1000 >1000-2000 >2000-4000 >4000			0.2	0.3 0.4
Linear. toll.	±0.05 ±0.1 ±0.15 ±0.2 ±0.3 ±0.5			0.5	0.5 0.5
Angular. toll.	±1° ±0°30' ±0°20' ±0°10' ±0°5'	referred to the shortest side		0.1	0.2 0.3
filename	0923-D-1-VAC-VAR.dwg	department	customer	title	date
Vacuum chamber base			22-Dec-15		
designed by			A.Buggiani		
drawing by			A.Buggiani		
approval by			A.Pasqualetti		
section reference		details from		index	
code		format		sheet	
EGO-DWG-VAC-VAR 0923-D-1		A1		1/1	
drawing is to EGO property - reproduction drawing is forbidden					